

Product Information

CRE-025HM / K

Flow Switch CRE



- Can be used from nominal width DN 25..200
- Suitable for media with ferritic particles

Characteristics

The devices function via the principle of a paddle supported by a metal bellows, and the triggering of a micro switch.

Technical data

Switch	micro switch	
Nominal width	DN 25..200	
Process connection	male thread R 1 "	
Switching range	0.19..165.7 m³/h	for details see table "Ranges"
Q _{max.}	up to 240 m³/h	
Tolerance	±15 % of full scale value	
Pressure resistance	brass construction	PN 8 bar , reduced switching range PN 5 bar
	stainless steel construction	PN 13 bar , reduced switching range PN 5 bar
Medium temperature	-20..+120 °C	
Ambient temperature	-20..+85 °C	
Media	water (oils and aggressive media available on request)	
Wiring	changeover no. 0.374 	
Switching voltage	250 V AC	
Switching current	15(8) A	
Protection class	1 - PE connection	
Ingress protection	IP 65	
Electrical connection	cable screw gland M16x1.5	
Materials medium-contact	Brass construction: CW614N, 1.4571, Tombak	Stainless steel construction: 1.4571
Non-medium-contact materials	ABS	
Weight	Brass construction:	0.95 kg
	Stainless steel construction:	1.1 kg

Installation location	Standard: horizontal inwards flow; switching unit not recommended underneath; other installation positions are possible; the installation position affects the switching point and range.
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Ranges

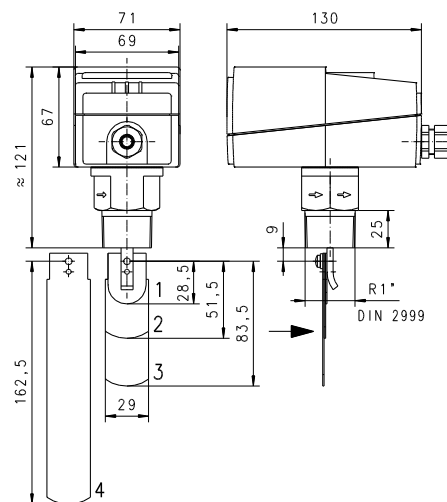
Details in the table correspond to horizontal inwards flow with decreasing flow rate.

● = Standard ○ = Option for reduced switching range

DN	Switching range m³/h H ₂ O				Q _{max.} recommended
	Paddle 1	Paddle 1,2*	Paddle 1,2,3*	Paddle 1,2,3,4*	
25	○ 0.19 - 1.0 ● 0.55 - 2.0				3.6
32	○ 0.24 - 1.4 ● 0.82 - 2.8				6.0
40	○ 0.50 - 1.9 ● 1.10 - 4.0				9.0
50	○ ●	0.9 - 3.6 2.1 - 7.3			15.0
65	○ ●	1.2 - 4.9 2.8 - 9.8			24.0
80	○ ●		2.1 - 7.4 4.0 - 13.8		36.0
100	○ ●		4.9 - 17.1 10.4 - 32.0	3.3 - 11.6 7.0 - 21.7	60.0
125	○ ●		9.7 - 34.0 20.8 - 63.5	5.0 - 17.5 10.7 - 33.3	90.0
150	○ ●		13.6 - 47.6 29.2 - 89.1	6.1 - 21.4 13.1 - 39.9	120.0
200	○ ●		25.7 - 90.1 72.6 - 165.7	21.7 - 55.3 38.6 - 90.8	240.0

*must be used together

Dimensions



Adapt paddle 1 for DN 25.
From DN 100, adapt paddle 4:
DN 100 Paddle length 92
DN 125 Paddle length 117
DN 150 Paddle length 143
from DN 175 unshortened

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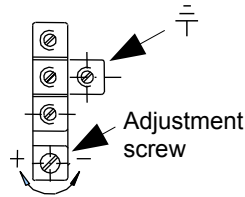
Handling and operation

Note

- Attention! Paddle fixing unsecured. For critical conditions (e.g. vibration), fit a bolted fixing.
- Include straight calming section of 10 x DN in inlet and outlet
- If the media are dirty, install a filter.
- It must be ensured that the values given for voltage, current, and power are not exceeded.
- When switched on, a load must be connected in series.
- The electrical details apply to ohmic loads.
Capacitive and inductive loads must be operated using a protective circuit.

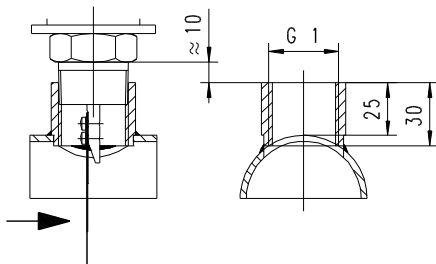
Loosen adjustment

Screw, and remove hood; set the desired switching value using the adjustment screw, and refasten the hood.



Installation recommendation

Use a tube with standard wall thickness as per DIN 2448



Ordering code

1. 2. 3. 4.
CRE -

○=Option

1. Process connection	
025H	threaded connection DN 25 - R 1 "
2. Connection material	
M	brass
K	stainless steel
3. Cable screw gland	
S	to the side
4. Switching range	
R	○ reduced

Options

- TÜV certification
CRE-025HMS / CRE-025HKS TÜV.SW.14-028
CRE-025HMSR / CRE-025HKSR TÜV.SW.14-029
- Switching ranges for oil
- Special values



Ordering information

- Specify direction of flow, medium, and switching range.
- For oils, state viscosity, temperature and designation (e.g. ISO VG 68) (enquire about range).